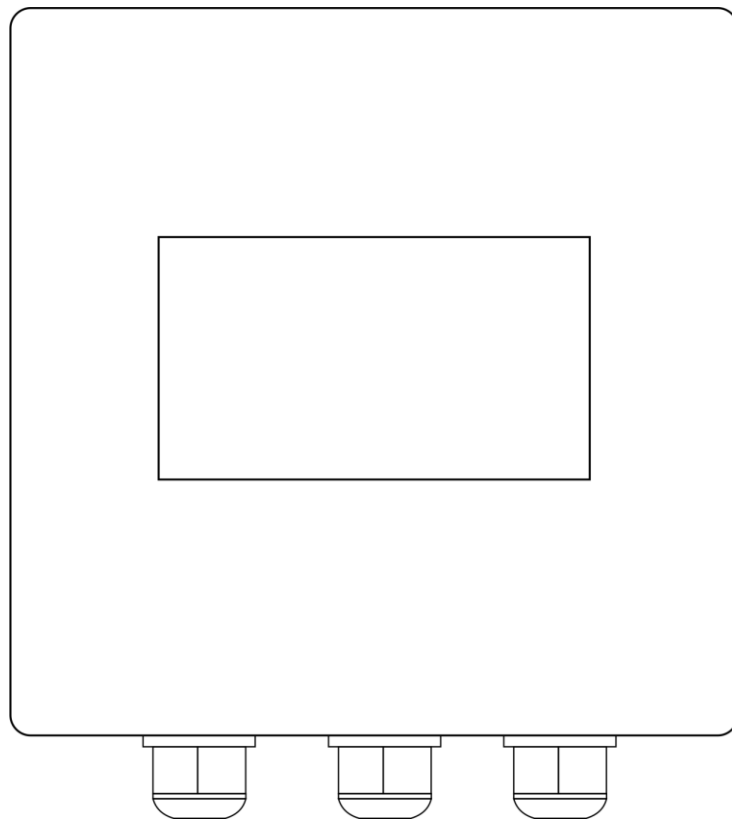


# PH/ORP Controller

---



## **Content**

|                                   |    |
|-----------------------------------|----|
| Safe operation procedures-----    | 2  |
| Instrument use-----               | 2  |
| Product content -----             | 2  |
| Specifications-----               | 3  |
| Instrument installation -----     | 4  |
| Connection label -----            | 5  |
| Electrode connection figure ----- | 6  |
| Relay contact protection -----    | 7  |
| Display -----                     | 8  |
| Key -----                         | 8  |
| Keeping mode -----                | 8  |
| Setting -----                     | 9  |
| Main screen-----                  | 9  |
| Current settings -----            | 10 |
| Relay 1 settings -----            | 10 |
| Relay 2 settings -----            | 11 |
| Measuring settings -----          | 11 |
| Temperature settings -----        | 12 |
| RS485 settings -----              | 12 |
| Output test -----                 | 12 |
| Language Settings -----           | 13 |
| Reset the parameters -----        | 13 |
| pH calibration -----              | 13 |
| ORP calibration -----             | 16 |
| Password -----                    | 17 |
| Default -----                     | 17 |
| RS485 command -----               | 18 |

## **Safe operation procedures**

Read the following instructions before using the instrument.

1. After unpacking the instrument please check for damage due to shipping.
2. The instrument must be operated by trained professional and technical personnel.
3. Read the manual carefully to avoid incorrect wiring connection that can cause equipment damage and safe problem.
4. After wiring carefully check all are correct then can power on and make sure the others equipments are correct.
5. Please avoid installing in a high humidity, high temperature, corrosive and in a direct sunlight environment.
6. Please separate the power lines of instrument from other machines that produces high noise in the power lines.

## **Instrument use**

Instruments are used in industrial measuring of the temperature and PH/ORP, such as wastewater treatment, environmental monitoring, fermentation, pharmacy, food process agriculture production, etc.

The instrument provides one current outputs. The maximum load is 500 Ohm.

The instrument provides 2 relays. It can pass though a maximum of 5 Amps at 250 VAC or 5 Amps at 30VDC.

## **Product content**

For 3000 series, the product package contains 1 instrument, the printed manual, 2 holders

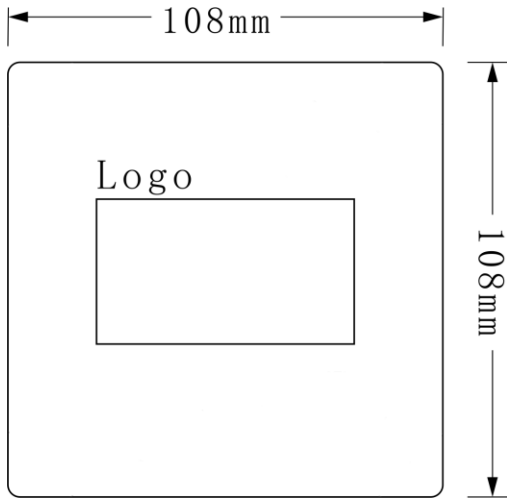
## **Specifications**

| Functions                       | pH  | ORP               |
|---------------------------------|---|-------------------|
| Measuring range                 | -2.00 to +16.00 pH                              | -2000mVto +2000mV |
| Resolution                      | 0.01pH  | 1mV               |
| Accuracy                        | ±0.01pH   | ±1mV              |
| Temp. compensation              | Pt 1000/NTC10K                                  |                   |
| Temp. range                     | -10.0 to +130.0°C                               |                   |
| Temp. compensation range        | -10.0 to +130.0°C                               |                   |
| Temp. resolution                | 0.1°C   |                   |
| Temp. accuracy                  | ±0.2°C  |                   |
| Ambient temperature range       | 0 to +70°C                                      |                   |
| Storage temp.                   | -20 to +70°C                                    |                   |
| Input impedance                 | >10 <sup>12</sup> Ω                             |                   |
| Display                         | Back light, dot matrix                          |                   |
| pH/ORP current output           | Isolated, 4 to 20mA output , max. load 500Ω     |                   |
| Current output accuracy         | ±0.05 mA  |                   |
| RS485                           | Mod bus RTU protocol                            |                   |
| Baud rate                       | 9600  |                   |
| Maximum relay contacts capacity | 5A/250VAC,5A/30VDC                              |                   |
| Language selection              | English/traditional Chinese/simplified Chinese  |                   |
| Waterproof grade                | IP65  |                   |
| Power supply                    | From 90 to 260 VAC, power consumption < 3 watts |                   |
| Installation                    | panel/wall/pipe installation                    |                   |
| Weight                          | 0.55Kg  |                   |

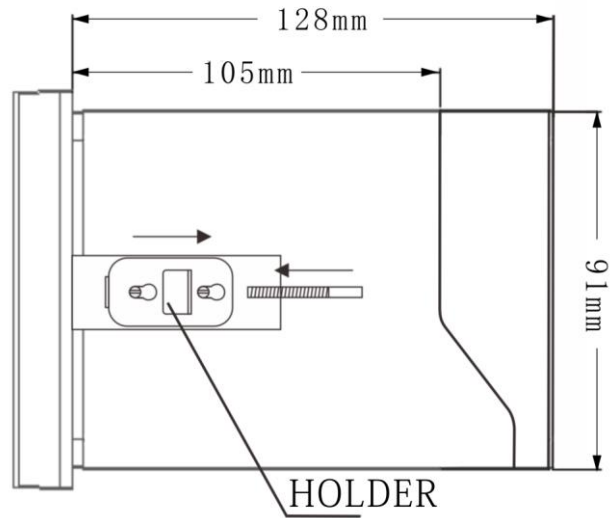
## Instrument installation

The instrument can be panel, wall or pipe mounted installation.

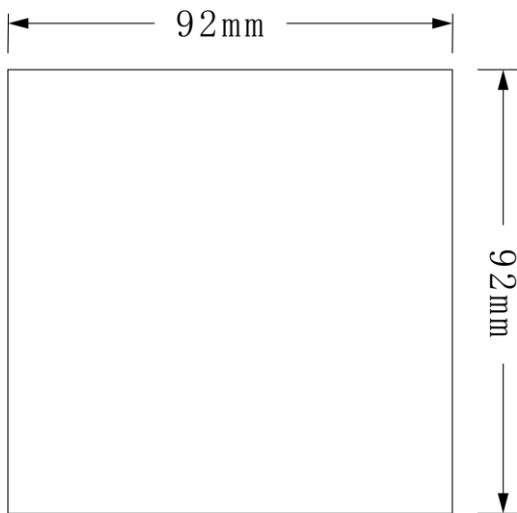
Panel Installation: Make a 92x92 mm square cutout and insert the instrument. Screw in the fixed block with the screws and fixed bar.



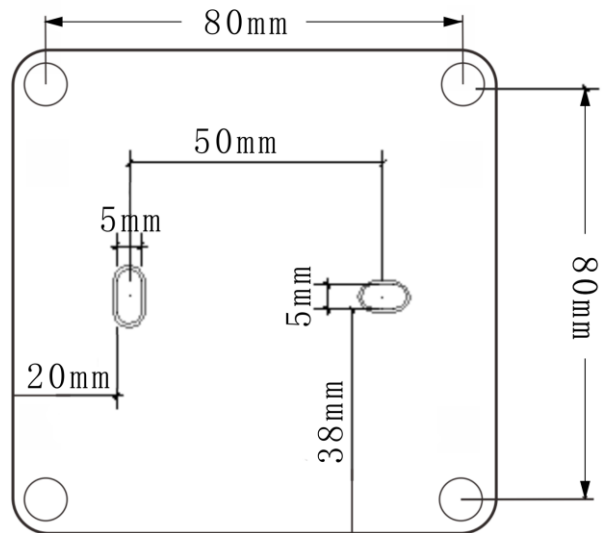
front size



3000 series dimension



Panel Installation: Make a 92x92 mm square cutout and insert the instrument then screw in the fixed HOLDER.



for wall/pipe mounting

## Connection label

### Notice:

1. User must strip the pH wire to remove the black rubber conductor.

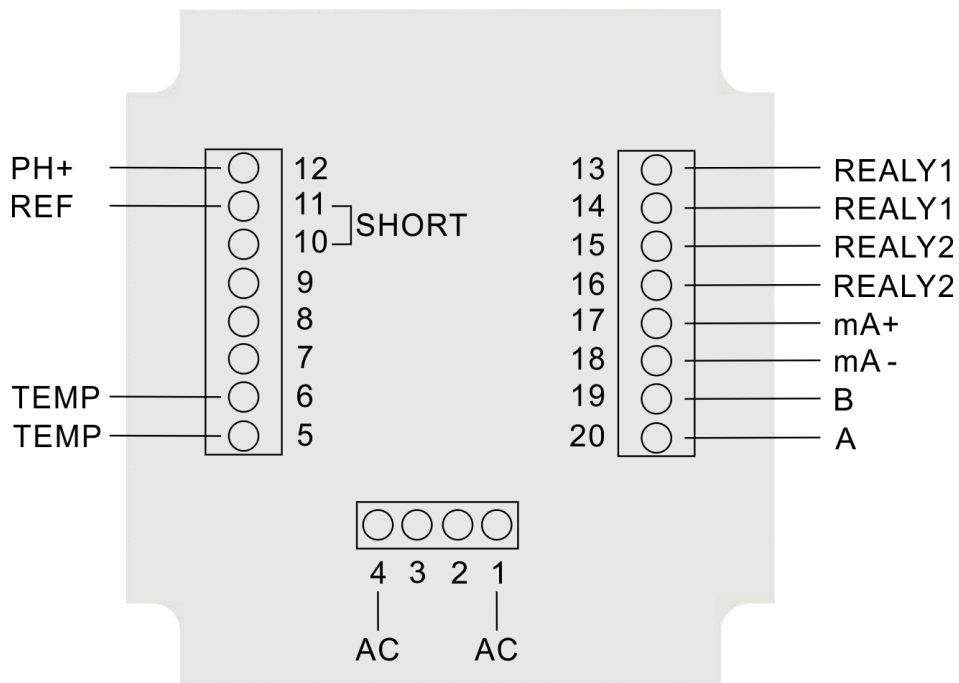


Rubber conductor not removed

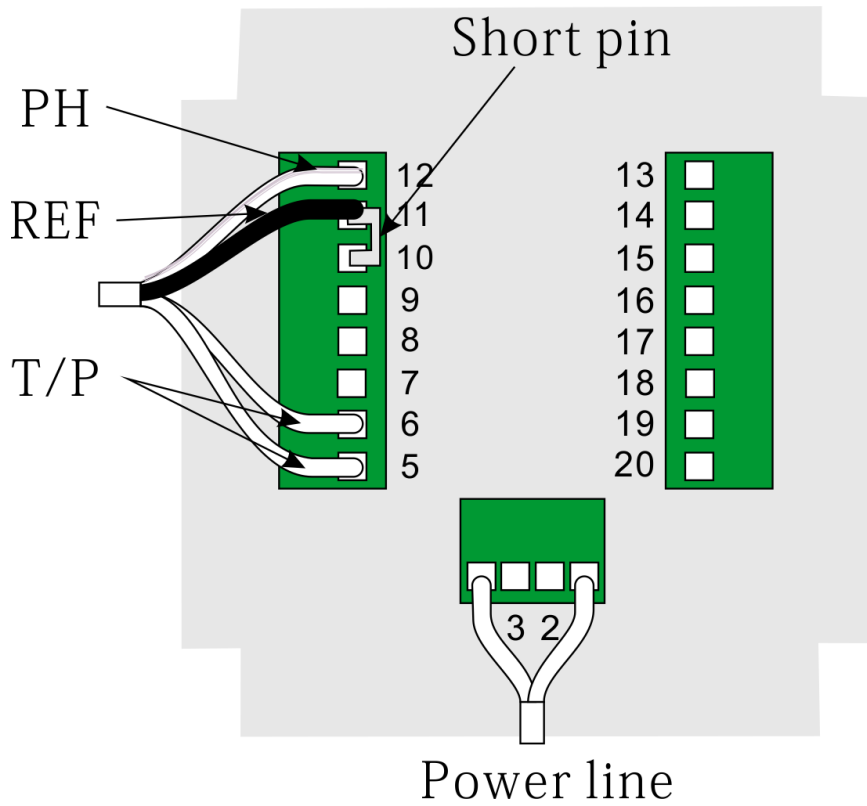
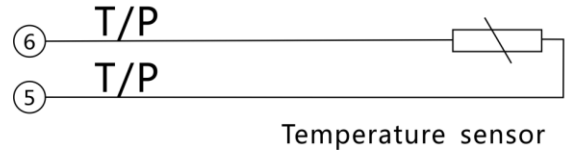
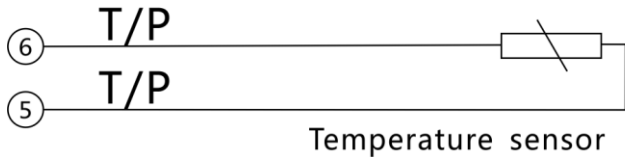
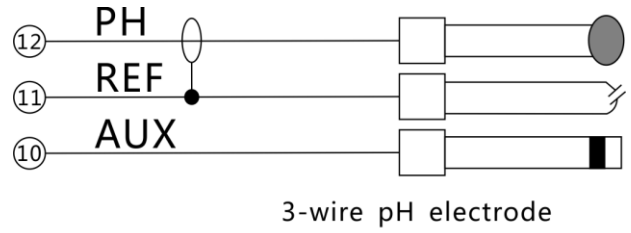
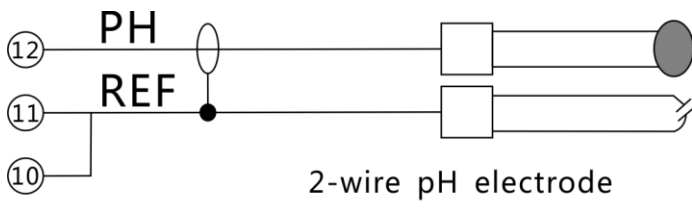


Rubber conductor removed

2. Different connection of 2-wire electrode (short pin 2 and 3) and 3-wire electrode (ground pin), Please see the connect label.

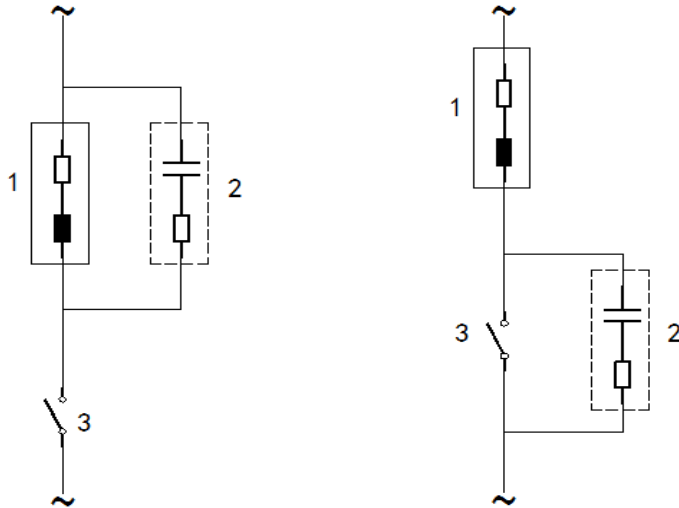


**Electrode connection figure**



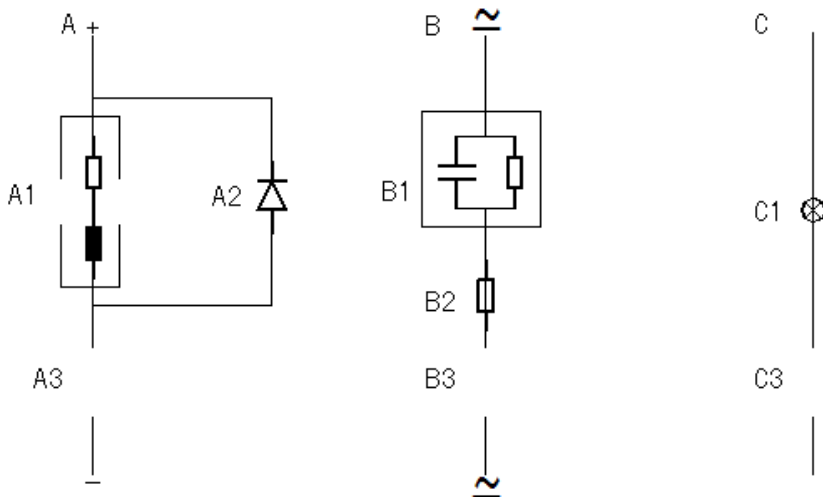
## Relay contact protection

Electrical spark at the relay contact may affect the life of the relay, especially in an inductive and capacitive load. In order to inhibit the spark and arc, user should use an RC circuit to extend the life of the relay.



AC protection, use for inductive load

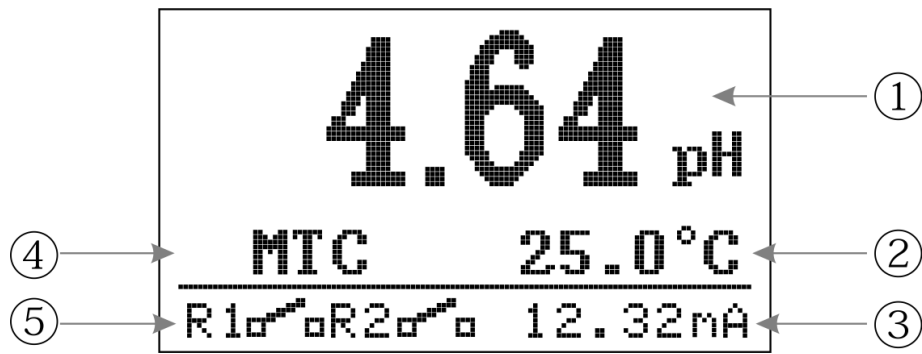
1. load
2. RC eliminate spark, using in 220VAC,  $R=100\ \text{ohm}1\text{W}$ ,
3. Relay contact



- A. DC protection ,A1: inductive load A2: 1N4007, A3: relay contact
- B. AC/DC protection ,B1: capacitive load ,B2:  $0.8\ \text{Ohm}/1\text{W}$  ( DC24V ) ,B3: relay contact
- C. Resistive load ,C1:lamp bulb ,C3:relay contact



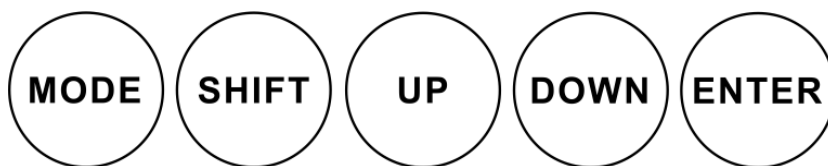
## Display



1. Main display
2. Temperature and unit
3. current output
4. Temp. compensation: auto(ATC) or manual(MTC)
5. Relay indicator

Note: If the pH readings are under or over the range, it will display -9.99/99.99.  
 If the ORP readings are under or over the range, it will display -9999/9999.

## Key



| Key name | Meas. status      | Setting status | Cal. status |
|----------|-------------------|----------------|-------------|
| MODE     | Enter password    | Exit           | Exit        |
| SHIFT    | none              | Move digit     | Move digit  |
| UP       | none              | Inc            | Inc         |
| DOWN     | none              | Dec            | Dec         |
| ENTER    | ON/OFF back light | Enter          | Enter       |

## Keeping mode

Keeping mode is a safe mode. It is for Calibration, Setting, Record and Clean. In this mode all the relays are open( inactive), current output follows the setting by user(last current or fixed current).

The instrument will enter keeping mode when user presses into Calibration, Setting, Record or the instrument works in clean mode.

It will in keeping mode around 10 seconds when it goes back to measurement mode form

the above mentioned 4 modes then left keeping mode.

The instrument will go into the keeping mode when turn on the power, and will going to testing mode after 10 seconds.

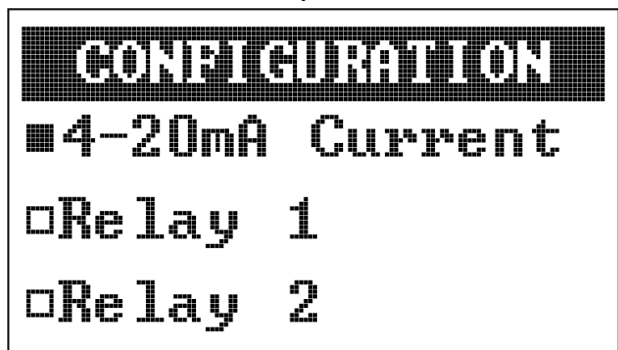
### Setting

Press MODE key to enter the password menu and then press UP/DOWN/SHIFT key to input password 1200 then press ENTER will enter to setting mode or press MODE key to exit. If no key is be pressed and over 10 minutes then it will go back to measurement mode.

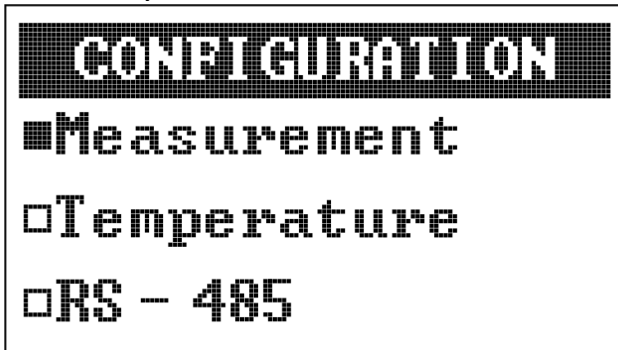


### Main screen

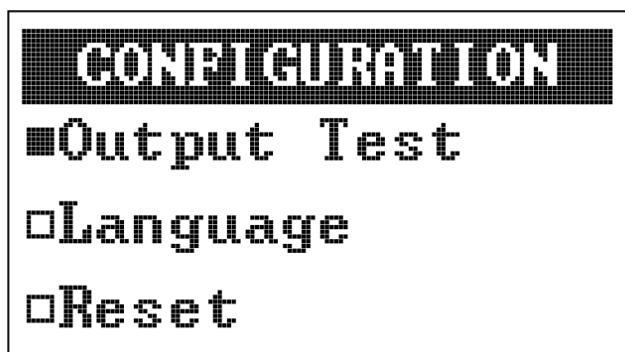
Press UP/DOWN key to choose functions, press ENTER key enter the function.



Page1



Page2



Page3

Notices: ↵

1. When the input data is not in correct range then it will display ERROR on the top of LCD.↵
2. After input data user needs to press ENTER to save the data.↵
3. Press MODE to exit.↵
4. No key is be pressed in 10 minutes then it will go back to measurement mode. ↵

### Current settings

```
CURRENT OUTPUT
4.00mA =+00.00pH
20.00mA =+14.00pH
Offset =+0.00 mA
```

or

```
CURRENT OUTPUT
4.00mA =+14.00pH
20.00mA =+00.00pH
Offset =+0.00 mA
```

```
CURRENT
4.00mA =+2000 mV
20.00mA =-2000 mV
Offset =+0.00 mA
```

or

```
CURRENT
4.00mA =-2000 mV
20.00mA =+2000 mV
Offset =+0.00 mA
```

1. Set the corresponding 4.00mA to pH/ORP.
2. Set the corresponding 20.00mA to pH/ORP, the difference between 4.00mA and 20.00 mA at least for pH is 1.00, for ORP is 100 mV.
3. Can reverse PH value which correspond to 4.00mA~20.00mA (+00.00pH~14.00pH or +14.00pH~00.00pH)
4. Set the offset current of pH/ORP, the range is  $\pm 1.00$ mA.

### Relay 1 settings

```
RELAY 1
ON/OFF =ON
Close =+10.00pH
Open =+04.00pH
```

```
RELAY 1
ON/OFF =ON
Close =+1000 mV
Open =+0400 mV
```

1. Press UP/DOWN key to ON/OFF (enable/disable) relay1.
2. Close set point: active point for pH/ORP.
3. Open set point: inactive point for pH/ORP.

Note: If user wants turn on the pump at pH10.00 and turn off it at pH4.00, then the close S.P. needs to set to pH10.00, Open S.P. sets to pH4.00.

## Relay 2 settings

| RELAY 2 |             |
|---------|-------------|
| ON/OFF  | = <b>ON</b> |
| Close   | = +04.00pH  |
| Open    | = +10.00pH  |

| RELAY 2 |             |
|---------|-------------|
| ON/OFF  | = <b>ON</b> |
| Close   | = +0400 mV  |
| Open    | = +1000 mV  |

1. Press UP/DOWN key to ON/OFF (enable/disable) relay2.
2. Close set point: active point for pH/ORP.
3. Open set point: inactive point for pH/ORP.

Note: If user wants turn on the pump at pH4.00 and turn off it at pH10.00, then the close S.P. needs to set to pH4.00, Open S.P. sets to pH10.00.

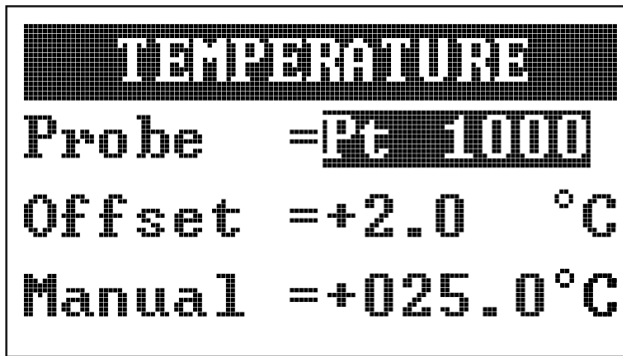
## Measurement settings

| MEASUREMENT |             |
|-------------|-------------|
| Mode        | = <b>pH</b> |
| Sensor      | = Glass     |
| Offset      | = +0.00 pH  |

| MEASUREMENT |              |
|-------------|--------------|
| Mode        | = <b>ORP</b> |
| Sensor      | = Glass      |
| Offset      | = +000 pH    |

1. Choose the mode for measuring, press UP/DOWN key to choose.
2. Electrode selection, press UP/DOWN key to choose.(for pH only)
3. Offset , range for pH is  $\pm 1.00$ pH ,for ORP is  $\pm 100$ mV.

## Temperature settings



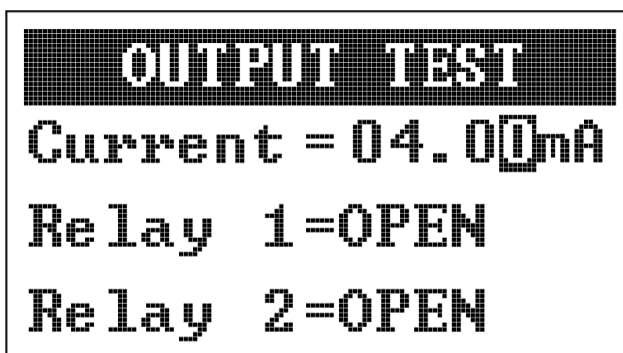
1. Temp. stick can chose NTC10K/Pt1000, press UP/DOWN key to choose.
2. Temperature offset ,the range is  $\pm 5.00^{\circ}\text{C}$ .
3. Temperature for measuring when user set the temperature to manual.
4. Temperature for measuring when user set the temperature to manual.  
(Manual can set range:  $-10^{\circ}\text{C}$  to  $+130^{\circ}\text{C}$ ).

## RS485 settings



1. ID address:1-255.

## Output test



1. Current output: 4.00-20.00mA, press UP/DOWN to set.
2. Relay 1 output, press UP/DOWN to choose.
3. Relay 2 output, press UP/DOWN to choose.

Notice: This function for testing the output only.

## Language settings



Press UP/DOWN key to choose the language.

## Reset parameters



Press UP/DOWN key to choose the reset.

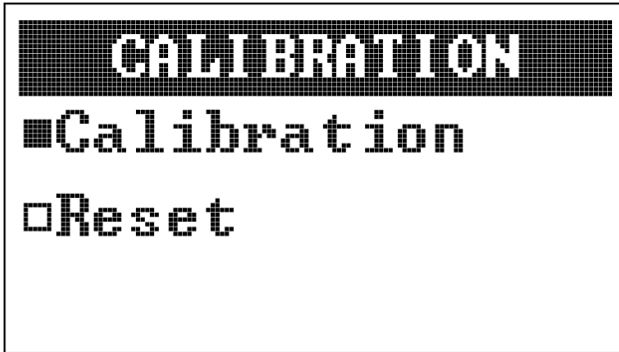
Notice: The reset will not affect the calibrated parameters.

## pH Calibration

Press MODE key to enter the password menu and then press UP/DOWN/SHIFT key to input password 1100 then press ENTER will enter to calibration mode or press MODE key to exit. If no key is be pressed and over 10 minutes then it will go back to measurement mode.



## Manu



Please reset parameters before calibrate.  
Press UP/DOWN key to select the functions  
and then press ENTER key to enter.

1. Reset: reset all of the calibrated parameters to default.
2. Calibration: pH calibration.

### Notice:

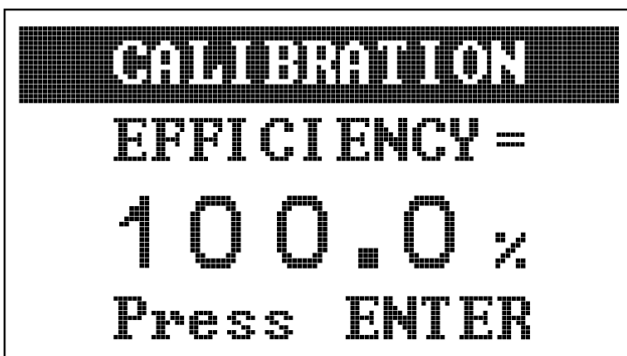
If the electrode efficiency is lower than 80% or the waiting time is too long and can not locked, user should check the electrode if aged, user should Replace the new electrode.

## Reset parameters



Press UP/DOWN key to select the functions  
and then press ENTER key to enter.

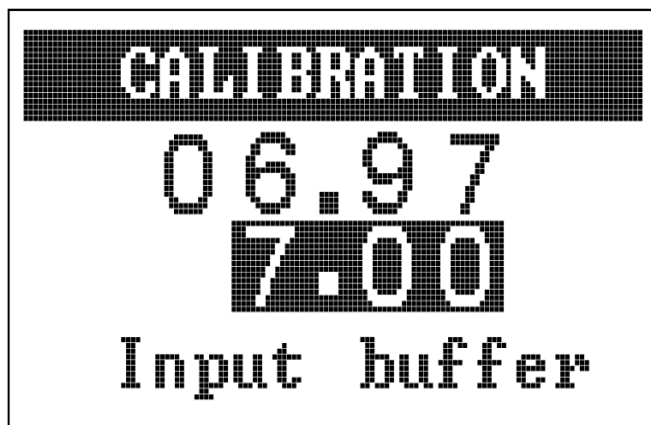
Notice: The rest parameters in here just back to original setting, it would not affect the calibrated parameters.



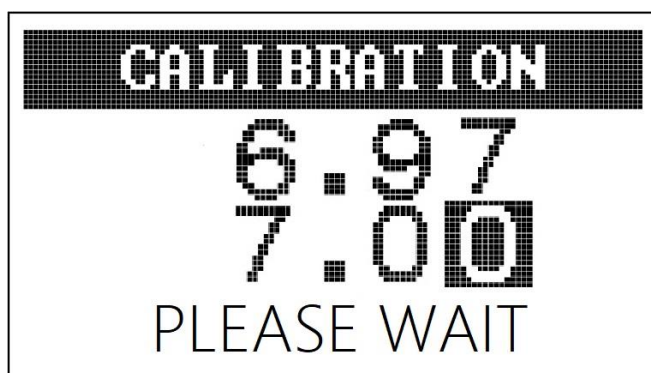
Display efficiency from last time, press ENTER  
key to start calibration.

↕  
↕  
↕  
↕

## Stand calibration



1. Put the electrode to the second buffer. (6.86pH /7.00pH)
2. Press UP/DOWN key input the standard buffer and then press ENTER key to start calibration. User can press ENTER to go to next or wait for it auto lock. If the input is over 0.00 to 14.00pH then it will display "ERROR" on the top of LCD.
3. If the input is over 0.00-14.00 pH, or temperature is over 0.0-60.0°C then it will display error message on the button of LCD.



First line: real measuring value in buffer.

Second line: buffer's value.

Third line: User can press ENTER to go to next or wait for it auto lock.

## Slope calibration

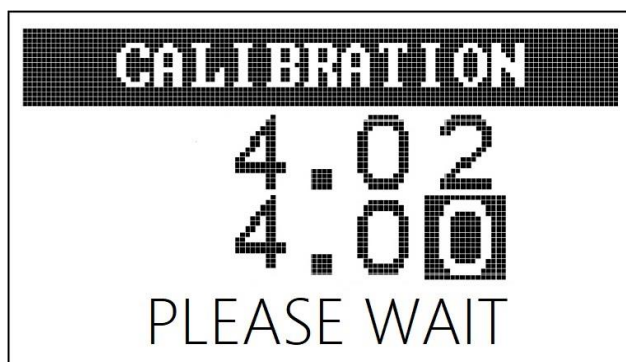


1. Put the electrode to the second buffer.
2. Press UP/DOWN key input the standard buffer and then press ENTER key to start calibration. User can press ENTER to go to next or wait for it auto lock.
3. If the input is over 0.00-14.00 pH, or temperature is over 0.0-60.0°C then it will display error message on the button of LCD.

First line: real measuring value in buffer.

Second line: buffer's value.

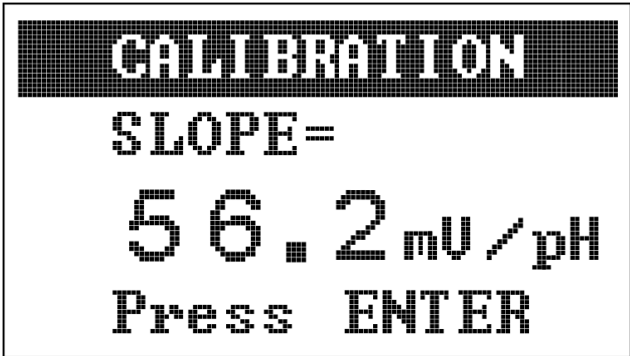
Third line: User can press ENTER to go to next or wait for it auto lock.







Press ENTER key to enter the slope.



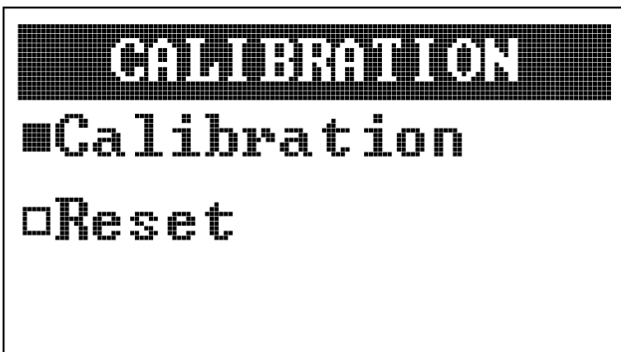
Press ENTER key to finish calibration.

### ORP Calibration

Press MODE key to enter the password menu and then press UP/DOWN/SHIFT key to input password 1100 then press ENTER will enter to calibration mode or press MODE key to exit. If no key is be pressed and over 10 minutes then it will go back to measurement mode.



### Manu



Press UP/DOWN key to select the function and then press ENTER key to enter function.

1. Reset: reset all of the calibrated parameters to default.
2. Calibration: ORP calibration.

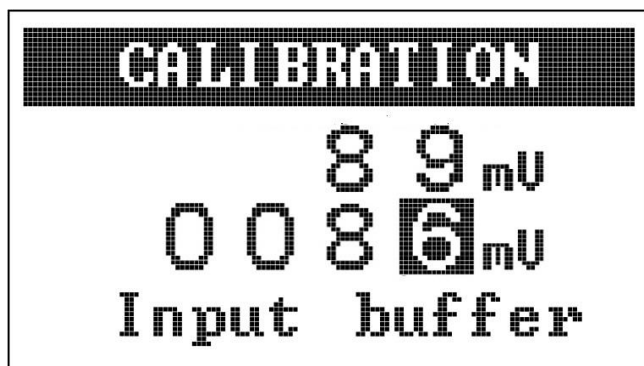
## Reset parameters



Press UP/DOWN key to select the functions and then press ENTER key to enter.

Notice: The rest parameters in here just back to original setting, it would not affect the calibrated parameters.

## Calibration



1. Put the electrode to the standard buffer.
2. Press UP/DOWN key input the standard buffer and then press ENTER key to start calibration. User can press ENTER to go to next or wait for it auto lock.
3. Wait the value is stable and press ENTER key to finish calibration.

## Password

Press MODE key, and input password 1200/1100

1100: Calibration mode

1200: Setting mode

If no key is be pressed and over 10 minutes then it will go back to measurement mode.

## Default

|             |               |       |    |   |
|-------------|---------------|-------|----|---|
| pH 20.00mA  | corresponding | 14.00 | pH | range: -2.00 to 16.00                       |
| pH 4.00mA   | corresponding | 0.00  | pH | range: -2.00 to 16.00<br>difference: 1.00pH |
| ORP 20.00mA | corresponding | 2000  | mV | range: -2000 to +2000                       |
| ORP 4.00mA  | corresponding | -2000 | mV | range: -2000 to +2000<br>difference :100mV  |

|                        |         |    |   |
|------------------------|---------|----|---|
| Current output offset  | 0.00    | mA | range: +/- 1.00                                       |
| Relay 1 pH close S.P.  | 10.00   | pH | range: -2.00 to 16.00                                 |
| Relay 1 PH open S.P.   | 4.00    | pH | range: -2.00 to 16.00<br>difference : 0.01            |
| Relay 1 ORP close S.P. | 1000    | mV | range: -2000 to +2000                                 |
| Relay 1 ORP open S.P.  | 400     | mV | range: -2000 to +2000<br>difference : 1 mV            |
| Relay 2 pH close S.P.  | 4.00    | pH | range: -2.00 to 16.00                                 |
| Relay 2 PH open S.P.   | 10.00   | pH | range: -2.00 to 16.00<br>difference : 0.01            |
| Relay 2 ORP close S.P. | 400     | mV | range: -2000 to +2000                                 |
| Relay 2 ORP open S.P.  | 1000    | mV | range: -2000 to +2000<br>difference : 1 mV            |
| ID address             | 1       |    | range: 1 to 255                                       |
| Baud rate              | 9600    |    |   |
| PH offset              | 0.00    | pH | range: +/- 1.00                                       |
| ORP offset             | 0       | mV | range: +/-100   |
| Mode                   | pH      |    | range: PH/ORP   |
| Temp. Offset           | 0.0     | °C | range: +/- 5.0  |
| Language               | English |    | range: English/traditional<br>Chinese /simple Chinese |
| Filter                 | 1       |    | range: 0 to 10  |
| Temp. compensation     | MTC     |    | range: ATC/MTC  |
| Temp. probe            | Pt1000  |    | range: Pt1000, NTC10K                                 |

### **RS485 command**

The instrument use the standard Modbus-RTU protocol, all of the data are word type(2 bytes), the range is -32767~32767 ,16 system.

PC command:

|        | ID address | command | Start address | Data number | CRC16  |
|--------|------------|---------|---------------|-------------|--------|
| length | 1 byte     | 1byte   | 2 byte        | 2 byte      | 2 byte |
| Ex.    | 0x01       | 0x03    | 0x0001        | 0x0001      | 0xD5CA |

Instrument response:

|        | ID address | command | Data number | data      | CRC16  |
|--------|------------|---------|-------------|-----------|--------|
| length | 1 byte     | 1 byte  | 1byte       | N byte    | 2 byte |
| Ex.    | 0x01       | 0x03    | 0x02        | 0x02 0xBC | 0xB895 |

If response is 01,the command is wrong.

If response is 02,the address is not correct.

If response is 03,data number is not correct.

Baud rate: 9600 (regular)

Information: 8

Parity: none

Stop bit: 1

command 03: read the settings

03: definition

address

(00) 0x00 pH/ORP reading

reading:pH X 0.01, ORP X 1

(01) 0x01 pH/ORP current

reading:X 0.01

(02) 0x02 Temperature

reading:X 0.1