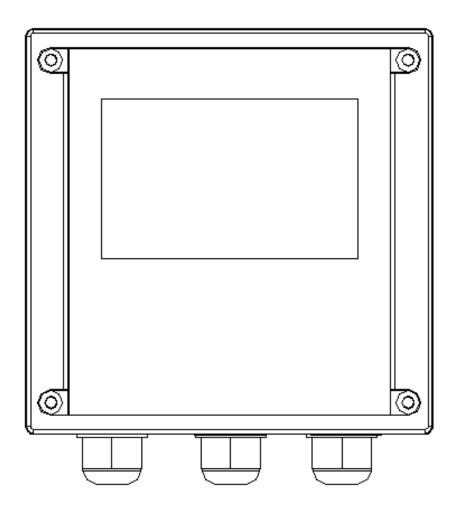
Turbidity Controller



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Safe operation procedures

Read the following instructions before using the instrument.

- 1. After unpacking the instrument please check for damage due to shipping.
- 2. The instrument must be operated by trained professional and technical personnel.
- 3. Read the manual carefully to avoid incorrect wiring connection that can cause equipment damage and safe problem.
- 4. After wiring carefully check all are correct then can power on and make sure the others equipments are correct.
- 5. Please avoid installing in a high humidity, high temperature, corrosive and in a direct sunlight environment.
- 6. Please separate the power lines of instrument from other machines that produces high noise in the power lines.

Instrument use

Instruments are used in industrial measuring of the temperature and turbidity, such as urban wastewater treatment, sanitation network, industrial effluent treatment, surface water monitoring, drinking water etc.

The instrument can be panel, wall or pipe mounted.

The instrument provides two current outputs. The maximum load is 500 Ohm.

The instrument provides 3 relays. It can pass though a maximum of 5 Amps at 250 VAC or 5 Amps at 30VDC.

Product content

The product package contains 1 instrument, the printed manual, 4 sets of brackets.(fixed block, fixed bar, screw)

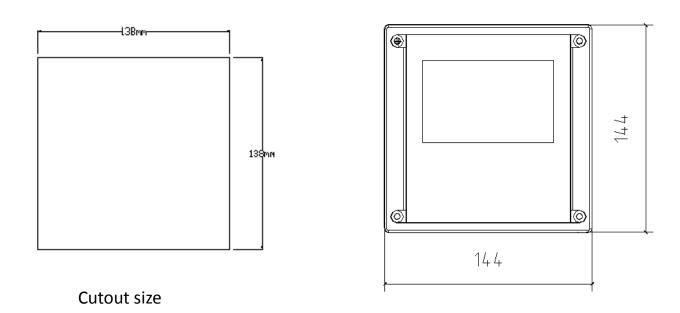
Specifications

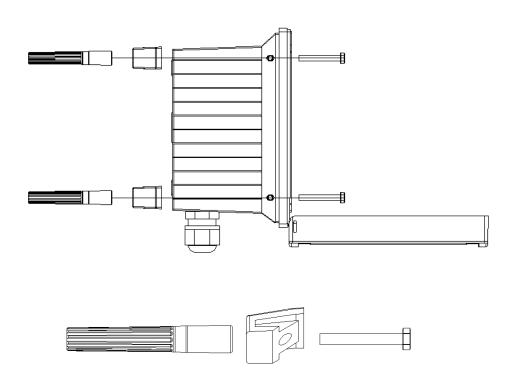
Functions	NTU/FNU	mg/L	
Measuring range	0.00 到 4000.0	0.00 到 4500.0	
Resolution	0.1	0.1	
Accuracy	< 5%	<5%	
Temp. compensation	NTC		
Temp. range	0.0 to +50.0°C		
Temp. resolution	0.1°C		
Temp. accuracy	±0.2℃		
Data update time	1-60 Second		
Ambient temperature	0 to +70°C		
range	0~		
Storage temp.	-20 to +70°C		
Dsiplay	Back light, dot matrix		
NTU current output1	Isolated, 4 to 20mA output , max. load 500Ω		
Temp. current output 2	Isolated, 4 to 20mA output , max. load 500Ω		
Current output accuracy	±0.05 mA		
RS485	Modbus RTU protocol		
Baud rate	9600/19200/38400		
Maximum relay contacts capacity	5A/250VAC,5A/30VDC		
Cleaning setting	ON: 1 to 1000 seconds, OFF: 0.1 to 1000.0 hours		
One multi function relay	clean/period alarm/error alarm		
Relay delay	0-120 seconds		
Data logging capacity	500,000		
Language selection	English/traditional Chinese/simplified Chinese		
Waterproof grade	IP65		
Power supply	From 90 to 260 VAC, power consumption < 5 watts		
Installation	panel/wall/pipe installation		
Instrument size	144mm X 144mm X 105mm (H/W/D)		
Cutout size	138mm X 138mm		
Weight	0.85Kg		

Instrument installation

The instrument can be panel, wall or pipe mounted installation.

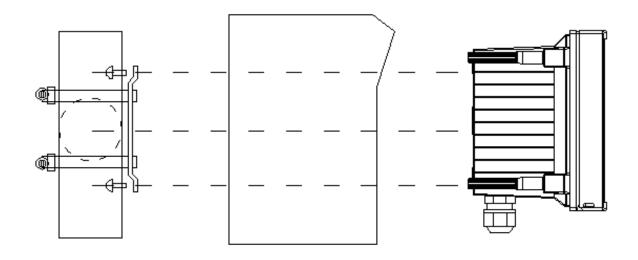
Panel Installation: Make a 138x138 mm square cutout and insert the instrument. Screw in the fixed block with the screws and fixed bar.



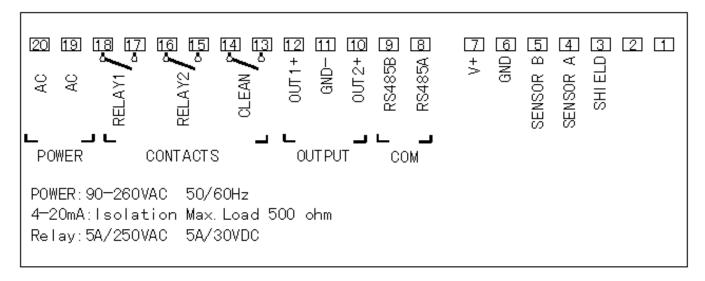


Installation figure

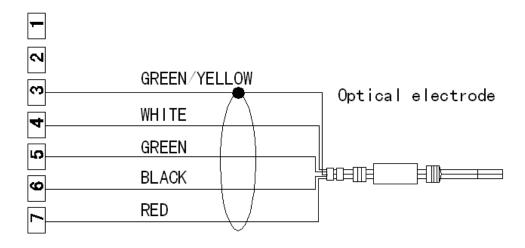
Wall and pipe installation



Connection label

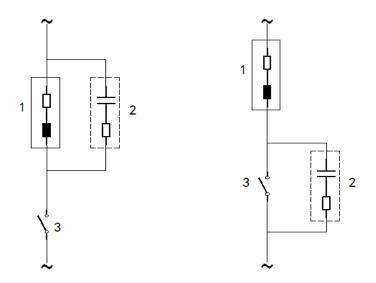


Electrode connection figure



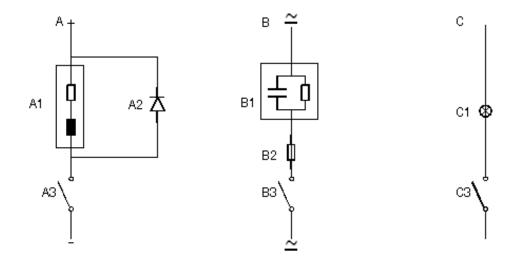
Relay contact protection

Electrical spark at the relay contact may affect the life of the relay, especially in an inductive and capacitive load. In order to inhibit the spark and arc, user should use an RC circuit to extend the life of the relay.



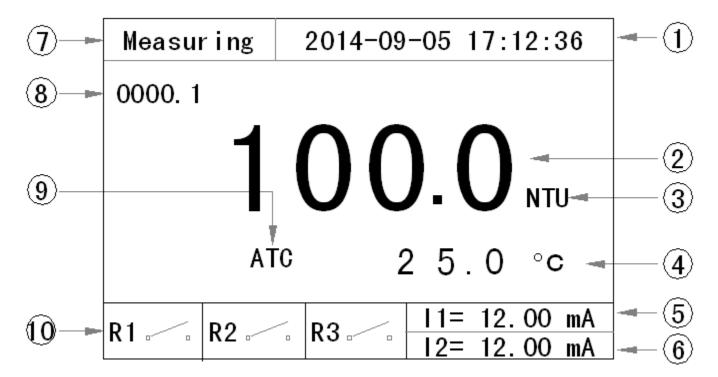
AC protection, use for inductive load

- 1. load
- 2. RC eliminate spark, using in 220VAC, R=100 ohm1W,
- 3. Relay contact



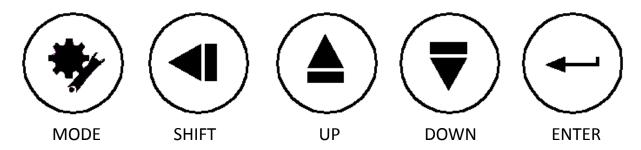
- A. DC protection ,A1: inductive load A2: 1N4007, A3: relay contact
- B. AC/DC protection ,B1: capacitive load ,B2: 0.8 Ohm/1W (DC24V) ,B3: relay contact
- C. Resistive load ,C1:lamp bulb ,C3:relay contact

Display



- 1. Date and time
- 2. Main display
- 3. Unit
- 4. Temperature and unit
- 5. First current output
- 6. Second current output
- 7. Measurement status and Error indicator, there is no display if meter is in keeping mode
- 8. Count down timer: cycle time/clean time, it also displays the "delay" when relay3 has a delay enabled.
- 9. Temp. compensation: auto(ATC)
- 10. Relay indicator

<u>Key</u>



Key name	Meas. status	Setting status	Cal. status	Record status
MODE	Enter password	Exit	Exit	Exit
SHIFT	none	Move digit	Mode digit	Mode digit
UP	Enter record	Inc	Inc	Inc
DOWN	None	Dec	Dec	Dec
ENTER	ON/OFF back light	Enter	Enter	Enter

Keeping mode

Keeping mode is a safe mode. It is for Calibration, Setting, Record and Clean. In this mode all the relays are open(inactive), current output follows the setting by user(last current or fixed current).

The instrument will enter keeping mode when user presses into Calibration, Setting, Record or the instrument works in clean mode.

It will in keeping mode around 10 seconds when it goes back to measurement mode form the above mentioned 4 mode then left keeping mode.

The instrument will go into the keeping mode when turn on the power.

Current output in keeping mode:

User has two choices: fixed current output or last current output.

Fixed current: User can set the output current from 4.00 to 20.00mA when

instrument goes into keeping mode.

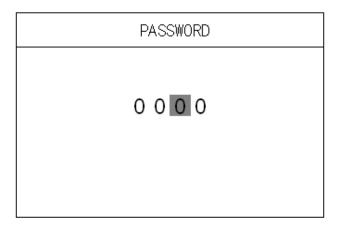
Last current: User can set the output current keep at the last current when

instrument goes into keeping mode.

Relays in keeping mode: Relay1 and Relay2 open.(inactive)

Setting

Press MODE key to enter the password menu and then press UP/DOWN/SHIFT key to input password 1200 then press ENTER will enter to setting mode or press MODE key to exit. If no key is be pressed and over 10 minutes then it will go back to measurement mode.

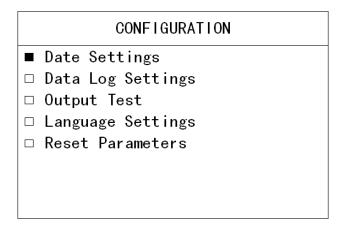


PASSWORD	
1 2 0 0	

Main display

Press UP/DOWN key to choose functions, press ENTER key enter the function.

 ■ Current1 Settings □ Current2 Settings □ Relay1 Settings □ Relay2 Settings □ Relay3 Settings □ Measurement Settings □ Temperature Settings
 □ Current2 Settings □ Relay1 Settings □ Relay2 Settings □ Relay3 Settings □ Measurement Settings
 □ Relay1 Settings □ Relay2 Settings □ Relay3 Settings □ Measurement Settings
Relay2 SettingsRelay3 SettingsMeasurement Settings
□ Measurement Settings
□ Temperature Settings
- romportation objectings
□ RS485 Settings

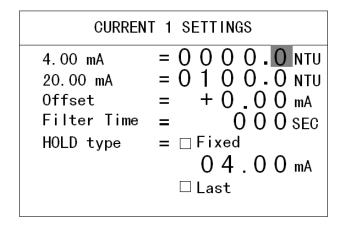


Page1 Page2

Notices:

- 1. When the input data is not in correct range then it will display ERROR on the top of LCD
- 2. After input data user needs to press ENTER to save the data.
- 3. Press MODE to exit.
- 4. No key is be pressed in 10 minutes then it will go back to measurement mode.

Current 1 settings



```
CURRENT 1 SETTINGS

4.00 mA = 0 0 0 0 0 mg/L

20.00 mA = 0 1 0 0 0 mg/L

Offset = + 0.00 mA

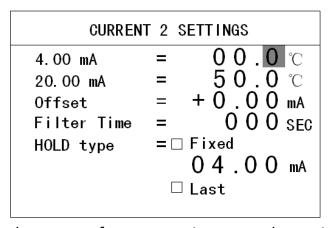
Filter Time = 0 0 0 SEC

HOLD type = \Box Fixed

0 4 0 0 mA
```

- 1. Set the corresponding 4.00mA to NTU,mg/L.
- 2. Set the corresponding 20.00mA to NTU,mg/L, the difference between 4.00mA and 20.00 mA at least is 10.0 NTU(mg/L).
- 3. Set the offset current of NTU,mg/L ,the range is \pm 1.00mA.
- 4. The filter time range is 0-120 seconds, the low pass filter of software will active when the current from one point to another point if user sets the filter time.
- 5. Set the current 1 output mode(fixed / last) when instrument enter into keeping mode.

Current 2 settings



- 1. Set the corresponding 4.00mA to temperature.
- 2. Set the corresponding 20.00mA to temperature, the difference at least between 4.00mA and 20.00 mA is 10.0°C.
- 3. Set the offset current of temperature, the range is $\pm\, 1.00 \text{mA}.$
- 4. The filter time range is 0-120 seconds, the low pass filter of software will active when

the current from one point to another point if user sets the filter time.

5. Set the current 2 output mode(fixed / last) when instrument enter into keeping mode.

Relay 1 settings

```
REALY 1 SETTINGS

\begin{array}{rcl}
\text{ON/OFF} &= \blacksquare \text{ ON} \\
&= \square \text{ OFF} \\
\text{Close S. P.} &= 0 1 0 0 .0 \text{ NTU} \\
\text{Open S. P.} &= 0 0 0 0 .0 \text{ NTU} \\
\text{Delay Time} &= 0 0 0 0 \text{ SEC}
\end{array}
```

```
RELAY 1 SETTINGS

ON/OFF = ■ ON

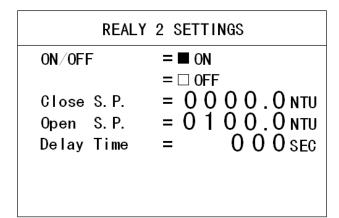
= □ OFF

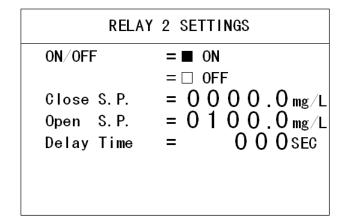
Close S. P. = O 1 O O . O mg/L
Open S. P. = O 0 O O . O mg/L
Delay Time = O 0 O SEC
```

- 1. Press UP/DOWN key to ON/OFF (enable/disable) relay1.
- 2. Close set point: active point for NTU,mg/L.
- 3. Open set point: inactive point for NTU,mg/L.
- 4. Delay time: the range is 0-120 seconds. Relay needs to delay first then active if the measuring data is reach to close set point.

Ex: If user wants turn on the pump at 100.0 NTU and turn off it at 0.0 NTU, then the close S.P. needs to set to 100.0 NTU, Open S.P. sets to 0.0 NTU.

Relay 2 settings

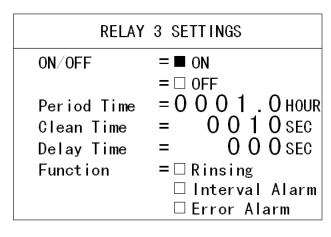




- 1. Press UP/DOWN key to ON/OFF (enable/ disable) relay2.
- 2. Close set point: active point for NTU,mg/L.
- 3. Open set point: inactive point for NTU,mg/L.
- 4. Delay time: the range is 0-120 seconds. Relay needs to delay first then active if the measuring data is reach to close set point.

Ex: If user wants turn on the pump at 0.0 NTU and turn off it at 100.0 NTU, then the close S.P. needs to set to 0.0 NTU, Open S.P. sets to 100.0 NTU.

Relay 3 settings



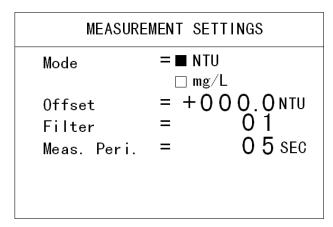
- Press UP/DOWN key to ON/OFF (enable/disable) relay3.
- 2. Period time: The period for Rinsing or interval function.
- 3. Clean time: When period is timeout then relay active.
- 4. Delay time: the range is 0-120 seconds. Relay needs to delay first then active if the period is timeout.
- 5. Function: press UP/DOWN key to choose

Rinsing/Interval/Error.

Notice:

- 1. Rinsing: when period timeout then clean-relay will active, when clean time is timeout the repeat count for the period.
- 2. Interval alarm: When period timeout then clean-relay active until user resets the interval then the clean-relay inactive and repeat count for the period.
- 3. Error alarm: The clean-relay active when there is a error produce. No delay time function in this mode.

Measurement settings



MEASUREMENT SETTINGS				
Mode	= □ NTU			
	■ mg/L			
0ffset	= +000.0 mg/L			
Filter	= 01			
Meas. Peri.	= 0 5 SEC			

- 1. Choose the mode for measuring, press UP/DOWN key to choose.
- 2. Offset , range for NTU(mg/L). is \pm 100.0.
- 3. Filter: Range 0-10.
- 4. Measuring period, range is 1-60 second.

Notice:

If the reading is not stable then user can set the filter to average the readings.

Temperature settings

TEMPE	ERATURE SETTINGS	
Offset	= +0.0 °C	
Display	= □ YES	
	■ NO	

- 2. Temperature display: display the temperature on measurement mode or not.

RS485 settings

RS48	5 SETTINGS
ID Address Baudrate	= 0 0 1 = 0 9600 = 0 19200 = 0 38400

- 1. ID address:1-255.
- 2. Baud rate ,press UP/DOWN key to choose.

Date settings

DAT	E SETTINGS
Year	= 2 0 1 5
Month	= 0 8
Day	= 1 5
Hour	= 1 3
Minute	= 3 6
Second	= 0 4

Press UP/DOWN key to set the date. When power off the date will be kept for around 2 days.

Data log settings

DATA LOG SETTINGS			
ON/OFF	= ■ ON		
	□ 0FF		
Display Type	=□ Record		
	□ XY Chart		
Reset Record	= □ Yes		
	= □ No		
Save Period	= 0.60 SEC		

- 1. Press UP/DOWN key to ON/OFF (enable/disable) this function.
- 2. Display type, press UP/DOWN key to choose
- 3. Erase all the records.
- 4. Saving period from 5 to 120 second.

Notice:

- 1. When user chooses ON, then it will save measuring data follow the save period time.
- 2. Display type: Record, display the detail of record(5 records in one page), XY chart, display a chart.(150 records in one page)
- 3. When reset the records, it will spend around 10 seconds.

Output test

OUTPUT TEST				
Current1	= 0 4 . 0 0 mA			
Current2	= 04.00 mA			
Re lay1	= □ CLOSE			
	□ OPEN			
Relay2	= □ CLOSE			
	= □ OPEN			
Relay3	= □ CL0SE			
	= □ 0PEN			

- 1. Current 1 output: 4.00-20.00mA, press UP/DOWN to set.
- 2. Current 2 output: 4.00-20.00mA, press UP/DOWN to set.
- 3. Relay 1 output, press UP/DOWN to choose.
- 4. Relay 2 output, press UP/DOWN to choose.
- 5. Relay 3 output, press UP/DOWN to choose.

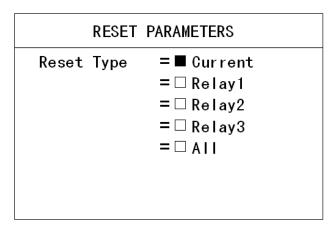
Notice: This function for testing the output only.

Language settings



Press UP/DOWN key to choose the language.

Reset parameters

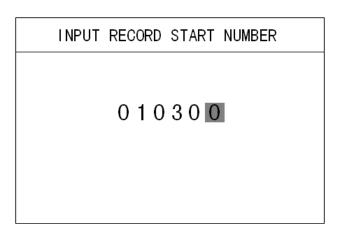


Press UP/DOWN key to choose the reset.

Notice: The reset will not affect the calibrated parameters.

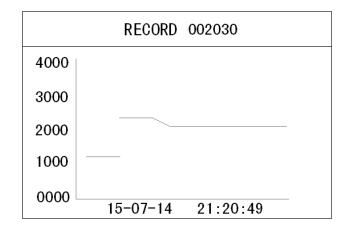
Record query

Press UP key at the measurement mode to enter record query mode.



Press UP/DOWN and SHIFT key to input record number then press ENTER key enter or press MODE key exit.

RECORD 0020300				
15-08-14 21:20:49 15-08-14 21:20:59 15-08-14 21:21:09 15-08-14 21:21:19 15-08-14 21:21:29	0010. 0 25. 0 0010. 0 25. 0 0010. 0 25. 0 0010. 0 25. 0 0010. 0 25. 0	NTU C mg/L C NTU C NTU C NTU C NTU C NTU C C NTU C		



Calibration

Press MODE key to enter the password menu and then press UP/DOWN/SHIFT key to input password 1100 then press ENTER will enter to calibration mode or press MODE key to exit. If no key is be pressed and over 10 minutes then it will go back to measurement mode.

F	PASSWORD
	0000

PASSWORD
1 1 0 0

Manu

CALIBRATION ■ NTU Calibration □ NTU Working Mode □ mg/L Calibration □ mg/L Input Proportion □ mg/L Working Mode

Press UP/DOWN key to select the functions and then press ENTER key to enter.

- 1. NTU calibration and working mode.
- 2. mg/L calibration and working mode.

NTU calibration

CALIBRATION ■ 0 - 25 NTU □ 0 - 100 NTU □ 0 - 500 NTU □ 0 - 2000 NTU

- 1. Put the electrode to the deionized water.
- 2. Press UP/DOWN key to select the range. press ENTER to go to next or press MODE to exit.

Zero calibration

NTU ZERO CALIBRATION

Cal. Value = 0.0 NTU

Reading = 0.001.3 NTU

Wait for stable and press ENTER

Waiting for the reading is stable and then press ENTER to go to next or press MODE to exit.

NTU SLOPE CALIBRATION

Cal. Value = 2000.0 NTU

Reading = 2010.0 NTU

Wait for stable and press ENTER

- 1. Put the electrode to the standard buffer.
- 2. Waiting for the reading is stable and then press ENTER to finish the calibration or press MODE to exit.

NTU working mode

NTU WORKING MODE

- Factory Default
- □ User Calibration

- 1. Factory default, restore to the default parameters.
- 2. User calibration, using the user calibration parameters

mg/L calibration

mg/L ZERO CALIBRATION				
Cal. Value	=	$0.0~\mathrm{mg/L}$		
Reading	= 00	01.3 mg/L		

Wait for stable and press ENTER

- 1. Put the electrode to the deionized water.
- 2. Waiting for the reading is stable and then press ENTER to finish the calibration or press MODE to exit.

- 1. Input slope standard buffer.
- 2. The range is 0.1 to 4500.0 mg/L.

Slope calibration

0 0 . 0 mg/L 0 8 . 0 mg/L
$0.8.0 \; mg/L$
oress ENTER

- 1. Put the electrode to the standard buffer.
- 2. Waiting for the reading is stable and then press ENTER to finish the calibration or press MODE to exit.

Proportion input

mg/L PROPORTING INPUT

Proportion = 1.00

Input the proportion. The range is 0.01 to 5.00

Notice:

When user chooses the mg/L and uses the proportion then the display is the reading of mg/L X proportion.

Mg/L working mode

mg/L WORKING MODE

- Factory Default
- □ User Calibration
- □ Proportion

- 1. Factory default, restore to the default parameters.
- 2. User calibration, using the user calibration parameters
- 3. Using the proportion

Default

NTU	20.00mA corresponding	100.0	NTU	range: 10.0 to 4000.0
NTU	4.00mA corresponding	0.0	NTU	range: 0.0 to 3990.0
				difference: 10.0
mg/L	20.00mA corresponding	100.0	mg/L	range: 10.0 to 4500.0
mg/L	4.00mA corresponding	0.0	mg/L	range: 0.0 to 4490.0
				difference: 10.0
Temp.	20.00mA corresponding	50.0	$^{\circ}$ C	range: 10.0-50.0
Temp.	4.00mA corresponding	0.0	°C	range: 0.0 to 40.0
				difference: 10.0
Curren	nt 1 output offset	0.00	mA	range: +/- 1.00
Current 2 output offset		0.00	mA	range: +/- 1.00
			- 19 -	

Current 1 filter	0	second	range: 0 to 120
Current 2 filter	0	second	range: 0 to 120
Current 1 fixed output	4.00	mA	range: 4.00 to 20.00
Current 2 fixed output	4.00	mA	range: 4.00 to 20.00
Current 1 HOLD type	fixed		range: fixed/last
Current 2 HOLD type	fixed		range: fixed/last
Relay 1 NTU close S.P.	100.0	NTU	range: 0.0 to 4000.0
Relay 1 NTU open S.P.	0.0	NTU	range: 0.0 to 4000.0
			difference : 0.1
Relay 1 mg/L close S.P.	100.0	mg/L	range: 0.0 to 4500.0
Relay 1 mg/L open S.P.	0.0	mg/L	range: 0.0 to 4500.0
			difference : 0.1
Relay 1 delay time	0	second	range: 0 to 120
Relay 2 NTU close S.P.	100.0	NTU	range: 0.0 to 4000.0
Relay 2 NTU open S.P.	0.0	NTU	range: 0.0 to 4000.0
			difference : 0.1
Relay 2 mg/L close S.P.	100.0	mg/L	range: 0.0 to 4500.0
Relay 2 mg/L open S.P.	0.0	mg/L	range: 0.0 to 4500.0
			difference : 0.1
Relay 2 delay time	0	second	range: 0 to 120
Relay 3 period time	1.0	hour	range: 0 to 1000.0
Relay 3 clean time	10	second	range: 0 to 1000
Relay 3 delay time	0		range: 0 to 120
Relay 3 function	error a	alarm	range: clean/period alarm/
			error alarm
Save time	60	second	range: 5 to 120
ID address	1		range: 1 to 255
Baudrate	9600		range: 9600,19200,38400
NTU offset	0.0	NTU	range: +/- 100.0
mg/L offset	0.0	mg/L	range: +/- 100.0
Mode	NTU		range: 0=NTU,1=mg/L
Temp. Offset	0.0	°C	range: +/- 5.0
Language	English	1	range: English/tranditional
			Chinese /simple Chinese
Filter	1		range: 0 to 10
Record type	record		range: record/XY chart
Measuring period	1	Second	range: 1 to 60

Password

Press MODE key

1100:Calibration mode

1200:Setting mode

If no key is be pressed and over 10 minutes then it will go back to measurement mode.

Error code

Error 01	memory error
Error 02	reading is over maximum
Error 03	reading is under minimum
Error 04	temperature is over maximum
Error 05	temperature is under minimum
Error 06	current 1 output is over 20.5 mA, the maximum is 22.00mA
Error 07	current 1 output is under 3.8 mA, the minimum is 3.5mA
Error 08	current 2 output is over 20.5 mA, the maximum is 22.00mA
Error 09	current 2 output is under 3.8 mA, the minimum is 3.5mA
Error 10	record error
Error 11	ADC damage
Error 99	default parameters lost

RS485 command

The instrument use the standard Modbus-RTU protocol, all of the data are word type(2 bytes), the range is $-32767 \sim 32767$, 16 system.

PC command:

	ID address	command	Start address	Data number	CRC16
length	1 byte	1byte	2 byte	2 byte	2 byte
Ex.	0x01	0x03	0x0001	0x0001	0xD5CA

Instrument response:

	ID address	command	Data number	data	CRC16
length	1 byte	1 byte	1byte	N byte	2 byte
Ex.	0x01	0x03	0x02	0x02 0xBC	0xB895

If response is 01, the command is wrong.

If response is 02, the address is not correct.

If response is 03,data number is not correct.

command 03: read the settings command 04: read the readings

04:def	finition			
(00)	0x00	NTU,mg/L reading	reading:X 0.1	
(01)	0x01	NTU,mg/L current	reading:X 0.11	1
(02)	0x02	Temperature	reading:X 0.01	_
(02)	0x03	Temperature current	reading:X 0.11	
(04)	0x04	Error code	reading:X 0.01	_
(05)	0x05	Ellor code	reduing.X 1	
(06)	0x06			
(07)	0x07			
(08)	0x08			
(09)	0x09	Model type	fix to 10	
(03)	CAUS	wieder type	11X CO 10	
	inition			
Addre	SS			
(00)	0x00	NTU 20.00mA corresponding	reading:X0.1	
(01)	0x01	NTU 4.00mA corresponding	reading:X0.1	
(02)	0x02	mg/L 20.00mA corresponding	reading:X0.1	
(03)	0x03	mg/L 4.00mA corresponding	reading:X0.1	
(04)	0x04	Temp. 20.00mA corresponding	reading:X0.1	
(05)	0x05	Temp. 4.00mA corresponding	reading:X0.1	
(06)	0x06	Current 1 offset	reading:X0.01	
(07)	0x07	Current 2 offset	reading:X0.01	
(80)	0x08	Current 1 filter	reading:X1	
(09)	0x09	Current 2 filter	reading:X1	
(10)	0x0A	Current 1 fixed current	reading:X0.01	
(11)	0x0B	Current 2 fixed current	reading:X0.01	
(12)	0x0C	Current 1 HOLD type	reading:X1	0=fixed,1=last
(13)	0x0D	Current 2 HOLD type	reading:X1	0=fixed,1=last
(14)	0x0E	Relay1 NTU close S.P.	reading:X0.1	
(15)	0x0F	Relay1 NTU open S.P.	reading:X0.1	
(16)	0x10	Relay1 mg/L close S.P.	reading:X0.1	
(17)	0x11	Relay1 mg/L open S.P.	reading:X0.1	
(18)	0x12	Relay1 delay time	reading:X1	
(19)	0x13	Relay2 NTU close S.P.	reading:X0.1	
(20)	0x14	Relay2 NTU open S.P.	reading:X0.1	
(21)	0x15	Relay2 mg/L close S.P.	reading:X0.1	

(22)	0x16	Relay2 mg/L open S.P.	reading:X0.1	
(23)	0x17	Relay2 delay time	reading:X1	
(24)	0x18	Relay3 clean period	reading:X0.1	
(25)	0x19	Relay3 clean time	reading:X1	
(26)	0x1A	Relay3 delay time	reading:X1	
(27)	0x1B	Relay3 function	reading:X1	0:clean,1:period alarm
				,2:Error alarm
(28)	0x1C	Record saving time	reading:X1	
(29)	0x1D	Mode	reading:X1	
(30)	0x1E	NTU offset	reading:X0.1	
(31)	0x1F	mg/L offset	reading:X0.1	
(32)	0x20	Temp. offset	reading:X0.1	
(33)	0x21	Language	reading:X1	0=English ,1=tranditional
				Chinese,2=simple Chinese
(34)	0x22	Filter	reading:X1	