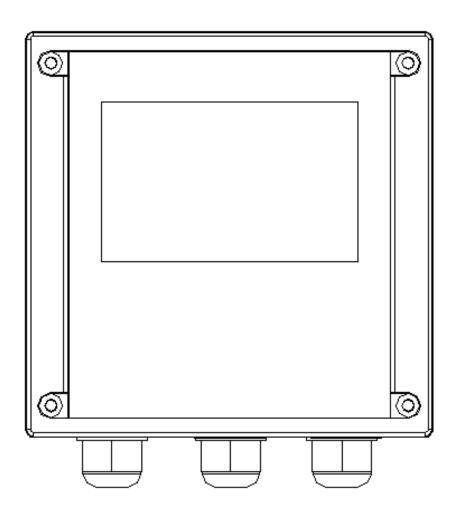
Optical Conductivity Controller



Content

Safe operation procedures	2
Instrument use	2
Product content	2
Specifications	3
Instrument installation	4
Connection label	5
Electrode connection figure	5
Relay contact protection	6
Display	7
Key	
Keeping mode	8
Setting	
Current 1 settingsCurrent 1 settings	- 10
Current 2 settingsCurrent 2 settings	. 10
Relay 1 settingsRelay 1 settings	· 11
Relay 2 settingsRelay 2 settings	. 11
Relay 3 settingsRelay 3 settings	12
Measuring settings	12
Temperature settings	13
RS485 settings	13
Date settings	13
Data log settingsData log settings	14
Output test	14
Language SettingsLanguage Settings	14
Reset the parametersReset the parameters	15
Record query	15
EC calibration	16
Default	
Password	19
Error code	
RS485 command	20

Safe operation procedures

Read the following instructions before using the instrument.

- 1. After unpacking the instrument please check for damage due to shipping.
- 2. The instrument must be operated by trained professional and technical personnel.
- 3. Read the manual carefully to avoid incorrect wiring connection that can cause equipment damage and safe problem.
- 4. After wiring carefully check all are correct then can power on and make sure the others equipments are correct.
- 5. Please avoid installing in a high humidity, high temperature, corrosive and in a direct sunlight environment.
- 6. Please separate the power lines of instrument from other machines that produces high noise in the power lines.

Instrument use

Instruments are used in industrial measuring of the temperature, conductivity and salinity, such as urban wastewater, industrial effluent treatment, surface water monitoring, sea water, fish farming, etc.

The instrument can be panel, wall or pipe mounted.

The instrument provides two current outputs. The maximum load is 500 Ohm.

The instrument provides 3 relays. It can pass though a maximum of 5 Amps at 250 VAC or 5 Amps at 30VDC.

Product content

The product package contains 1 instrument, the printed manual, 4 sets of brackets.(fixed block, fixed bar, screw)

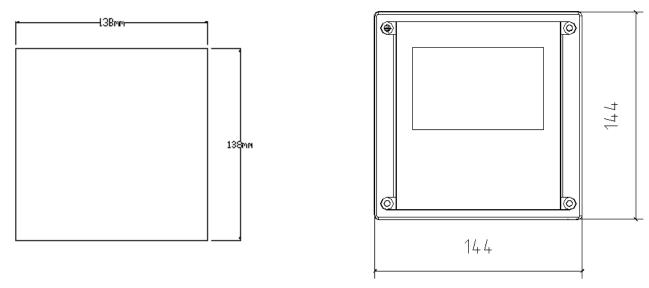
Specifications

Functions	EC Salinity	
Measuring range	0.00-100.00 mS	5.00-60.00 g/Kg
Resolution	0.01	0.01
Accuracy	±1.5%	±1.5%
Temp. compensation	NTC	
Temp. range	0.0 to +50.0°C	
Temp. compensation range	0.0 to +50.0°C	
Temp. resolution	0.1℃	
Temp. accuracy	±0.2°C	
Data update time	1-60 Second	
Ambient temperature range	0 to +70°C	
Storage temp.	-20 to +70°C	
Display	Back light, dot matrix	
EC current output1	Isolated, 4 to 20mA output , max. load 500Ω	
Temp. current output 2	Isolated, 4 to 20mA output , max. load 500Ω	
Current output accuracy	±0.05 mA	
RS485	Modbus RTU protocol	
Baud rate	9600/19200/38400	
Maximum relay contacts capacity	5A/250VAC,5A/30VDC	
Cleaning setting	ON: 1 to 1000 seconds, OFF: 0.1 to 1000.0 hours	
One multi function relay	clean/period alarm/error alarm	
Relay delay	0-120 seconds	
Data logging capacity	500,000	
Language selection	English/traditional Chinese/simplified Chinese	
Waterproof grade	IP65	
Power supply	From 90 to 260 VAC, power consumption < 5 watts	
Installation	panel/wall/pipe installation	
Instrument size	144mm X 144mm X 105mm (H/W/D)	
Cutout size	138mm X 138mm	
Weight	0.85Kg	

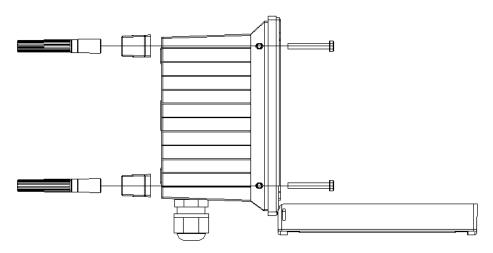
Instrument installation

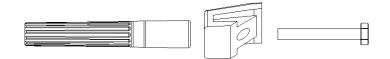
The instrument can be panel, wall or pipe mounted installation.

Panel Installation: Make a 138x138 mm square cutout and insert the instrument. Screw in the fixed block with the screws and fixed bar.



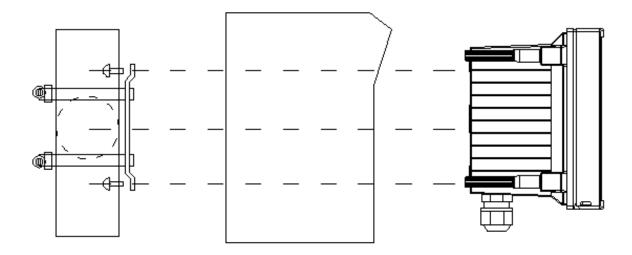
Cutout size



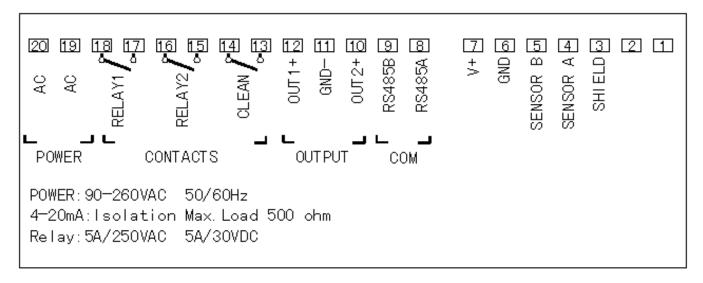


Installation figure

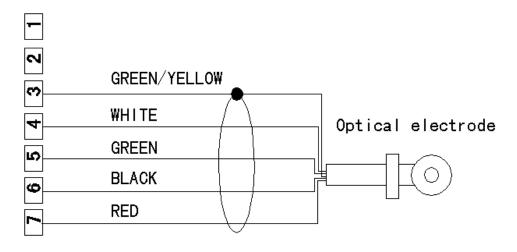
Wall and pipe installation



Connection label

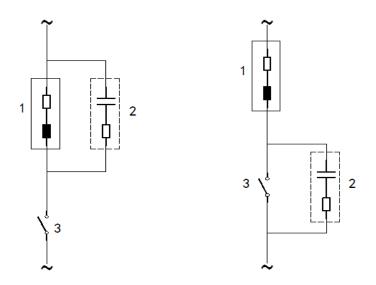


Electrode connection figure



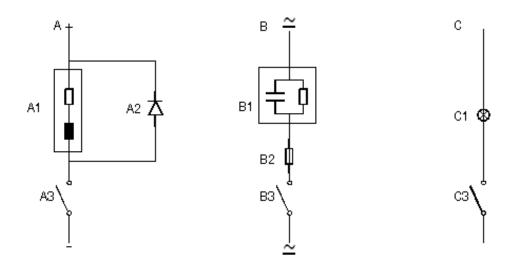
Relay contact protection

Electrical spark at the relay contact may affect the life of the relay, especially in an inductive and capacitive load. In order to inhibit the spark and arc, user should use an RC circuit to extend the life of the relay.



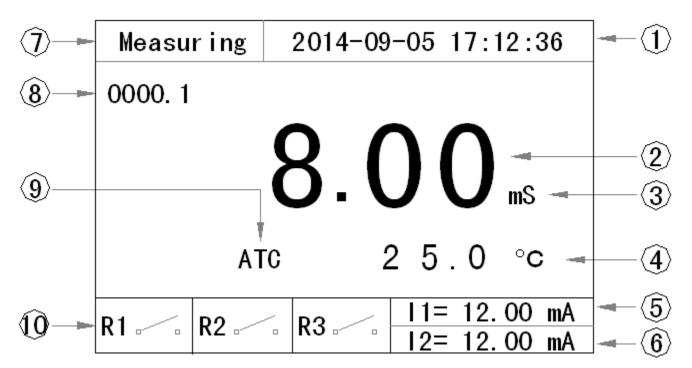
AC protection, use for inductive load

- 1. load
- 2. RC eliminate spark, using in 220VAC, R=100 ohm1W,
- 3. Relay contact



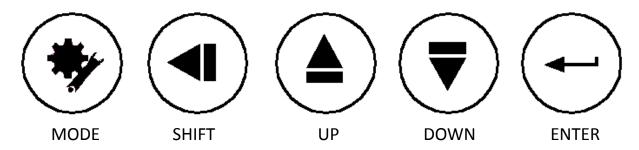
- A. DC protection ,A1: inductive load A2: 1N4007, A3: relay contact
- B. AC/DC protection ,B1: capacitive load ,B2: 0.8 Ohm/1W (DC24V) ,B3: relay contact
- C. Resistive load ,C1:lamp bulb ,C3:relay contact

Display



- 1. Date and time
- 2. Main display
- 3. Unit
- 4. Temperature and unit
- 5. First current output
- 6. Second current output
- 7. Measurement status and Error indicator, there is no display if meter is in keeping mode
- 8. Count down timer: cycle time/clean time, it also displays the "delay" when relay3 has a delay enabled.
- 9. Temp. compensation: auto(ATC)
- 10. Relay indicator

<u>Key</u>



Key name	Meas. status	Setting status	Cal. status	Record status
MODE	Enter password	Exit	Exit	Exit
SHIFT	none	Move digit	Mode digit	Mode digit
UP	Enter record	Inc	Inc	Inc
DOWN	None	Dec	Dec	Dec
ENTER	ON/OFF back light	Enter	Enter	Enter

Keeping mode

Keeping mode is a safe mode. It is for Calibration, Setting, Record and Clean. In this mode all the relays are open(inactive), current output follows the setting by user(last current or fixed current).

The instrument will enter keeping mode when user presses into Calibration, Setting, Record or the instrument works in clean mode.

It will in keeping mode around 10 seconds when it goes back to measurement mode form the above mentioned 4 mode then left keeping mode.

The instrument will go into the keeping mode when turn on the power. Current output in keeping mode:

User has two choices: fixed current output or last current output.

Fixed current: User can set the output current from 4.00 to 20.00mA when

instrument goes into keeping mode.

Last current: User can set the output current keep at the last current when

instrument goes into keeping mode.

Relays in keeping mode: Relay1 and Relay2 open.(inactive)

Setting

Press MODE key to enter the password menu and then press UP/DOWN/SHIFT key to input password 1200 then press ENTER will enter to setting mode or press MODE key to exit. If no key is be pressed and over 10 minutes then it will go back to measurement mode.

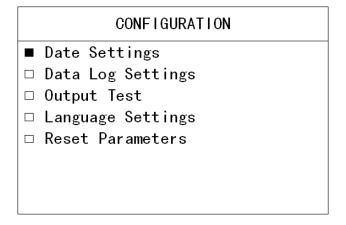
PASSWORE)
0 0 0 0	

PASSWORD
1 2 0 0

Main display

Press UP/DOWN key to choose functions, press ENTER key enter the function.

CONFIGURATION		
■ Current1 Settings		
□ Current2 Settings		
□ Relay1 Settings		
□ Relay2 Settings		
□ Relay3 Settings		
□ Measurement Settings		
□ Temperature Settings		
□ RS485 Settings		

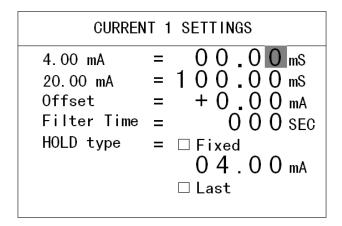


Page1 Page2

Notices:

- 1. When the input data is not in correct range then it will display ERROR on the top of LCD
- 2. After input data user needs to press ENTER to save the data.
- 3. Press MODE to exit.
- 4. No key is be pressed in 10 minutes then it will go back to measurement mode.

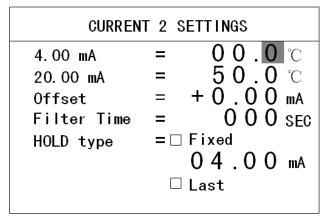
Current 1 settings



CURREN	IT 1	SETTINGS
4.00 mA 20.00 mA Offset Filter Time HOLD type	= = = =	+ 0 . 0 0 mA

- 1. Set the corresponding 4.00mA to EC/Salinity.
- 2. Set the corresponding 20.00mA to EC/Salinity, between 4.00mA and 20.00 mA at least for EC is 1.00mS, for Salinity is 1.00 g/Kg.
- 3. Set the offset current ,the range is \pm 1.00mA.
- 4. The filter time range is 0-120 seconds, the low pass filter of software will active when the current from one point to another point if user sets the filter time.
- 5. Set the current 1 output mode(fixed / last) when instrument enter into keeping mode.

Current 2 settings



- 1. Set the corresponding 4.00mA to temperature.
- 2. Set the corresponding 20.00mA to temperature, the difference at least between 4.00mA and 20.00 mA is 10.0°C.
- 3. Set the offset current of temperature, the range is \pm 1.00mA.
- 4. The filter time range is 0-120 seconds, the low pass filter of software will active when

the current from one point to another point if user sets the filter time.

5. Set the current 2 output mode(fixed / last) when instrument enter into keeping mode.

Relay 1 settings

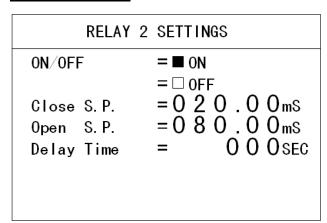
RELAY	1 SETTINGS
ON/OFF	= ■ ON = □ OFF
Close S.P. Open S.P. Delay Time	$= \begin{array}{cccccccccccccccccccccccccccccccccccc$

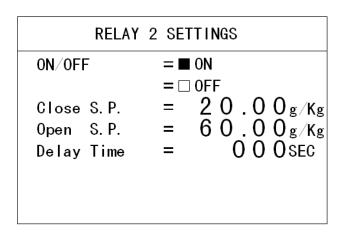
RELAY	1 SETTINGS
ON/OFF Close S.P. Open S.P. Delay Time	= \blacksquare ON = \Box OFF = 60.00g/Kg = 20.00g/Kg = 000sec

- 1. Press UP/DOWN key to ON/OFF (enable/ disable) relay1.
- 2. Close set point: active point for EC/Salinity.
- 3. Open set point: inactive point for EC/Salinity.
- 4. Delay time: the range is 0-120 seconds. Relay needs to delay first then active if the measuring data is reach to close set point.

Ex: If user wants turn on the pump at EC 80.00mS and turn off it at EC 20.00mS, then the close S.P. needs to set to 80.00mS, Open S.P. sets to 20.00mS.

Relay 2 settings

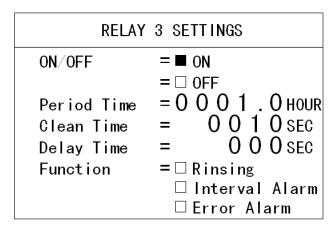




- 1. Press UP/DOWN key to ON/OFF (enable/ disable) relay2.
- 2. Close set point: active point for EC/Salinity.
- 3. Open set point: inactive point for EC/Salinity.
- 4. Delay time: the range is 0-120 seconds. Relay needs to delay first then active if the measuring data is reach to close set point.

Ex: If user wants turn on the pump at EC 20.00mS and turn off it at EC 80.00mS, then the close S.P. needs to set to 20.00mS, Open S.P. sets to 80.00mS.

Relay 3 settings



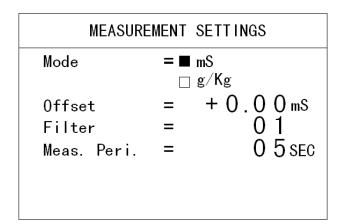
- Press UP/DOWN key to ON/OFF (enable/disable) relay3.
- 2. Period time: The period for Rinsing or interval function.
- 3. Clean time: When period is timeout then relay active.
- Delay time: the range is 0-120 seconds.
 Relay needs to delay first then active if the period is timeout.
- 5. Function: press UP/DOWN key to choose

Rinsing/Interval/Error.

Notice:

- 1. Rinsing: when period timeout then clean-relay will active, when clean time is timeout the repeat count for the period.
- 2. Interval alarm: When period timeout then clean-relay active until user resets the interval then the clean-relay inactive and repeat count for the period.
- 3. Error alarm: The clean-relay active when there is a error produce. No delay time function in this mode.

Measurement settings



MEASUREMENT SETTING		
Mode	= mS	
Offset Filter Meas. Peri.	■ g/Kg = + 0.00 g/Kg = 01 = 05 SEC	

- 1. Choose the mode for measuring, press UP/DOWN key to choose, press ENTER to next.
- 2. Offset , range for EC is ± 5.00 mS, for Salinity is ± 1.00 g/Kg.
- 3. Filter: Range 0-10.
- 4. Measuring period, range is 1-60 second.

Notice:

If the reading is not stable then user can set the filter to average the readings.

Temperature settings

TEMPERATURE SETTINGS		
=	+0.0 ℃	
=	☐ YES	
	■ NO	

- 2. Temperature display: display the temperature on measurement mode or not.

RS485 settings

RS485	SETTINGS
ID Address Baudrate	= 0 0 1 = 0 9600 = 0 19200 = 0 38400

- 1. ID address:1-255.
- 2. Baud rate ,press UP/DOWN key to choose.

Date settings

	DATE SETTINGS
Year	= 2 0 1 5
Month	= 0 8
Day	= 1 5
Hour	= 1 3
Minute	= 3 6
Second	= 0 4

Press UP/DOWN key to set the date. When power off the date will be kept for around 2 days.

Data log settings

DATA LOG SETTINGS			
ON/OFF	= ■ ON		
	□ 0FF		
Display Type	=□ Record		
	□ XY Chart		
Reset Record	= □ Yes		
	= □ No		
Save Period	= 0.60 SEC		

- 1. Press UP/DOWN key to ON/OFF (enable/disable) this function.
- 2. Display type, press UP/DOWN key to choose
- 3. Erase all the records.
- 4. Saving period from 5 to 120 second.

Notice:

- 1. When user chooses ON, then it will save measuring data follow the save period time.
- 2. Display type: Record, display the detail of record(5 records in one page), XY chart, display a chart.(150 records in one page)
- 3. When reset the records, it will spend around 10 seconds.

Output test

00	TPUT TEST
Current1	= 04.00 mA
Current2	= 04.00 mA
Relay1	= □ CLOSE
	□ OPEN
Relay2	= □ CLOSE
	= □ OPEN
Relay3	= □ CLOSE
	= □ 0PEN

- 1. Current 1 output: 4.00-20.00mA, press UP/DOWN to set.
- 2. Current 2 output: 4.00-20.00mA, press UP/DOWN to set.
- 3. Relay 1 output, press UP/DOWN to choose.
- 4. Relay 2 output, press UP/DOWN to choose.
- 5. Relay 3 output, press UP/DOWN to choose.

Notice: This function for testing the output only.

Language settings



Press UP/DOWN key to choose the language.

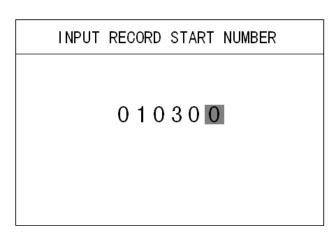
Reset parameters

	RESET	PARAMETERS
Reset	Туре	= ■ Current = □ Relay1 = □ Relay2 = □ Relay3 = □ All

Press UP/DOWN key to choose the reset.

Notice: The reset will not affect the calibrated parameters.

Record query



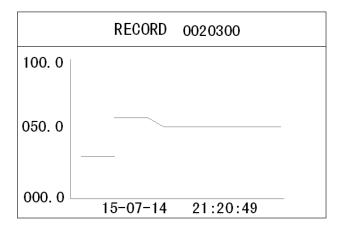
Press UP key at the measurement mode to enter record query mode.

Press UP/DOWN and SHIFT key to input record number then press ENTER key enter or press MODE key exit.

Display EC record at record

	RECORD 02	20300	
15-08-14 21:20:49 15-08-14 21:20:59 15-08-14 21:21:09 15-08-14	020. 0 25. 0 020. 0 25. 0 020. 0 25. 0 020. 0	mS ° C mS ° C mS ° C	
21:21:19 15-08-14 21:21:29	25. 0 020. 0 25. 0	° C mS ° C	

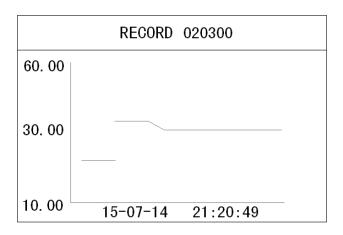
Display EC record at XY chart



Display Salinity record at record

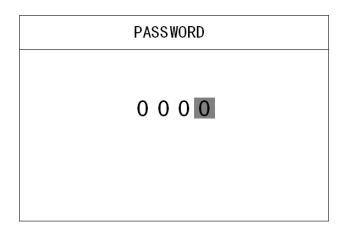
Display Salinity record at XY chart

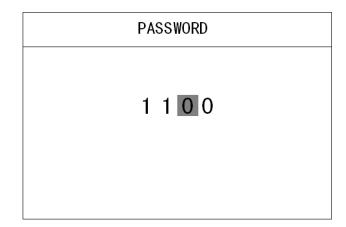
	RECORD 02	20300	
15-08-14	020. 0	g/KG	
21:20:49	25. 0	°C	
15-08-14	020. 0	g/KG	
21:20:59 15-08-14	25. 0 020. 0	g/KG °C g/KG	
21:21:09	25. 0	° C	
15-08-14	020. 0	g/KG	
21:21:19	25. 0	° C	
15-08-14	020. 0	g∕KG	
21:21:29	25. 0	° C	



EC calibration

Press MODE key to enter the password menu and then press UP/DOWN/SHIFT key to input password 1100 then press ENTER will enter to calibration mode or press MODE key to exit. If no key is be pressed and over 10 minutes then it will go back to measurement mode.





Manu

CALIBRATION	
■ Calibration	
□ Working Mode	

Press UP/DOWN key to select the functions and then press ENTER key to enter.

- 1. Calibration: Calibrate the EC
- 2. Working mode, choose the working mode.

Zero point calibration

ZERO CALIBRATION			
Cal. Value	=	$0.00\mathrm{mS}$	
Reading	=	0.0.20~mS	
Wait stab	le and	press ENTER	

- 1. Put the electrode to the air.
- 2. Waiting for the reading is stable then press ENTER to next.

Input standard data

CALIBRATION					
Cal.	Value	=	12.88 mS		
Input standard data					

Input slope standard buffer.

Slope calibration

SLOPE CALIBRATION			
Cal. Value	=	12.88 ms	
Reading	=	$1\ 2.00\ mS$	
Wait stable	e and	press ENTER	

- 1. Put the electrode to the standard buffer.
- 2. Waiting for the reading is stable and then press ENTER to finish the calibration or press MODE to exit.

Working mode

רר ו	IJΛ	עם	I NI O	$M \cap D \cap C$
SS I	NI	RK	ING	MODE

- Factory Default
- □ User Calibration

- 1. Factory default, restore to the default parameters.
- 2. User calibration, using the user calibration parameters

<u>Default</u>

EC 20.00mA EC 4.00mA	corresponding corresponding	100.00 0.00	mS mS	range: 10.00 to 100.00 range: 0.00 to 99.00
SAL 20.00mA	corresponding	60.00	g/Kg	difference: 1.00 range: 1.00 to 60.00
SAL 4.00mA	corresponding	0.00	g/Kg	range: 0.00 to 59.00 difference : 1.00
Temp. 20.00m	A corresponding	50.0	$^{\circ}\!\mathrm{C}$	range: 10.0-50.0
Temp. 4.00mA	\ corresponding	0.0	°C	range: 0.0 to 40.0 difference: 10.0
Current 1 outp	out offset	0.00	mA	range: +/- 1.00
Current 2 outp	out offset	0.00	mA	range: +/- 1.00
Current 1 filte	r	0	second	range: 0 to 120
Current 2 filte	r	0	second	range: 0 to 120
Current 1 fixed	d output	4.00	mA	range: 4.00 to 20.00
Current 2 fixed output		4.00	mA	range: 4.00 to 20.00
Current 1 HOL	.D type	fixed		range: fixed/last
Current 2 HOL	.D type	fixed		range: fixed/last
Relay 1 EC clos	se S.P.	80.00	mS	range: 0.00 to 100.00
Relay 1 EC ope	en S.P.	20.00	mS	range: 0.00 to 100.00
				difference: 0.01
Relay 1 SAL clo	ose S.P.	60.00	g/Kg	range: 0.00 to 60.00
Relay 1 SAL op	oen S.P.	20.00	g/Kg	range: 0.00 to 60.00
				difference: 0.01
Relay 1 delay	time	0	second	range: 0 to 120
Relay 2 EC clos	se S.P.	20.00	mS	range: 0.00 to 100.0
Relay 2 EC ope	en S.P.	80.00	mS	range: 0.00 to 100.0
		_	- 18 -	

- 18 -

			difference :0.01
Relay 2 SAL close S.P.	20.00	g/Kg	range: 0.00 to 60.00
Relay 2 SAL open S.P.	60.00	g/Kg	range: 0.00 to 60.00
			difference :0.01
Relay 2 delay time	0	second	range: 0 to 120
Relay 3 period time	1.0	hour	range: 0 to 1000.0
Relay 3 clean time	10	second	range: 0 to 1000
Relay 3 delay time	0		range: 0 to 120
Relay 3 function	error ala	rm	range: clean/period alarm/
			error alarm
Save time	60	second	range: 5 to 120
ID address	1		range: 1 to 255
Baudrate	9600		range: 9600,19200,38400
EC Offset	0.00	mS	range: +/-5.00
Salinity Offset	0.00	g/Kg	range: +/-1.00
Mode	EC		range: EC, Salinity
Temp. Offset	0.0	°C	range: +/- 5.0
Language	English		range: English/tranditional
			Chinese/simple Chinese
Filter	1		range: 0 to 10
Record type	record		range: record/XY chart
Measuring period	1	Second	range: 1 to 60

Password

Press MODE key

1100:Calibration mode

1200:Setting mode

If no key is be pressed and over 10 minutes then it will go back to measurement mode.

Error code

Error 01	memory error
Error 02	reading is over maximum
Error 03	reading is under minimum
Error 04	temperature is over maximum
Error 05	temperature is under minimum
Error 06	current 1 output is over 20.5 mA, the maximum is 22.00mA
Error 07	current 1 output is under 3.8 mA, the minimum is 3.5mA

Error 08	current 2 output is over 20.5 mA, the maximum is 22.00mA
Error 09	current 2 output is under 3.8 mA, the minimum is 3.5mA
Error 10	record error
Error 11	ADC damage
Error 99	default parameters lost

RS485 command

The instrument use the standard Modbus-RTU protocol, all of the data are word type(2 bytes), the range is $-32767 \sim 32767$, 16 system.

PC command:

	ID address	command Start address		Data number	CRC16
length	1 byte	1byte	2 byte	2 byte	2 byte
Ex.	0x01	0x03	0x0001	0x0001	0xD5CA

Instrument response:

	ID address	command	Data number	data	CRC16
length	1 byte	1 byte	1byte	N byte 2 byte	
Ex.	0x01	0x03	0x02	0x02 0xBC	0xB895

If response is 01,the command is wrong. If response is 02,the address is not correct. If response is 03,data number is not correct.

command 03: read the settings command 04: read the readings

04:definition

address

(00)	0x00	EC/Salinity reading	reading: X0.01
(01)	0x01	EC/Salinity current	reading:X 0.01
(02)	0x02	Temperature	reading:X 0.1
(03)	0x03	Temperature current	reading:X 0.01
(04)	0x04	Error code	reading:X 1

(05) 0x05

(06) 0x06

(07) 0x07

(08) 0x08

(09)	0x09	Model type	fix to 12	
03:def	inition			
Addres				
(00)	0x00	EC 20.00mA corresponding	reading:X0.01	
(01)	0x01	EC 4.00mA corresponding	reading:X0.01	
(02)	0x02	SAL 20.00mA corresponding	reading:X0.01	
(03)	0x03	SAL 4.00mA corresponding	reading:X0.01	
(04)	0x04	Temp. 20.00mA corresponding	reading:X0.1	
(05)	0x05	Temp. 4.00mA corresponding	reading:X0.1	
(06)	0x06	Current 1 offset	reading:X0.01	
(07)	0x07	Current 2 offset	reading:X0.01	
(08)	0x08	Current 1 filter	reading:X1	
(09)	0x09	Current 2 filter	reading:X1	
(10)	0x0A	Current 1 fixed current	reading:X0.01	
(11)	0x0B	Current 2 fixed current	reading:X0.01	
(12)	0x0C	Current 1 HOLD type	reading:X1	0=fixed,1=last
(13)	0x0D	Current 2 HOLD type	reading:X1	0=fixed,1=last
(14)	0x0E	Relay 1 EC close S.P.	reading:X0.01	
(15)	0x0F	Relay 1 EC open S.P.	reading:X0.01	
(16)	0x10	Relay 1 SAL close S.P.	reading:X0.01	
(17)	0x11	Relay 1 SAL open S.P.	reading:X0.01	
(18)	0x12	Relay 1 delay time	reading:X1	
(19)	0x13	Relay 2 EC close S.P.	reading:X0.01	
(20)	0x14	Relay 2 EC open S.P.	reading:X0.01	
(21)	0x15	Relay 2 SAL close S.P.	reading:X0.01	
(22)	0x16	Relay 2 SAL open S.P.	reading:X0.01	
(23)	0x17	Relay 2 delay time	reading:X1	
(24)	0x18	Relay 3 clean period	reading:X0.1	
(25)	0x19	Relay 3 clean time	reading:X1	
(26)	0x1A	Relay 3 delay time	reading:X1	
(27)	0x1B	Relay 3 function	reading:X1	0:clean,1:period alarm,2:Error alarm
(28)	0x1C	Record saving time	reading:X1	
(29)	0x1D	Mode	reading:X1	
(30)	0x1E	EC Offset	reading:X0.01	
(31)	0x1F	Salinity Offset	reading:X0.01	
(32)	0x20	Temp. offset	reading:X0.1	
(33)	0x21	Language	reading:X1	0=English ,1=tranditional Chinese,2=simple Chinese
(34)	0x22	Filter	reading:X1	•